Planitop FD

Full-Depth Repair Mortar







DESCRIPTION

 $Planitop^{\otimes} FD$ is a one-part, shrinkage-compensated, cementitious, flowable mortar for a variety of repairs. Planitop FD contains a corrosion inhibitor and is suited for form-and-pour applications as well as flatwork.

FEATURES AND BENEFITS

- Accelerated cure allows for a faster return to service on repair areas.
- Variable water ratio allows for consistencies ranging from slopeable to pumpable.
- Use for both flatwork repairs and traditional form-and-pour applications.
- Pumpable
- Modified with a corrosion inhibitor
- Can be used for preplaced aggregate repairs
- For improved performance, it can be mixed with *Planicrete*® AC.

WHERE TO USE

- Interior/exterior use
- Use neat for concrete repairs and restoration from 1/2" to 6" (12 mm to 15 cm).
- Can be extended with aggregates up to 50% by weight for thicknesses up to 10" (25 cm)

- For flatwork wider than 48" (122 cm), use neat from 1/2" to 4" (12 mm to 10 cm) or extended with aggregates up to 50% by weight for thicknesses from 4" to 6" (10 cm to 15 cm) with 3/8" (10 mm) pea gravel
- Use for concrete repairs requiring form-and-pour.
- For thicknesses exceeding the limits stated above, contact MAPEI's Technical Services Department.
- Use for horizontal, vertical and overhead applications (when properly formed).

Consult MAPEI's Technical Services Department for installation recommendations regarding uses not listed.

SURFACE PREPARATION

- Concrete surface must be clean, sound and free of loose particles, efflorescence, paints, tar, grease, asphaltic materials, bond breakers, curing compounds, wax, and any foreign substance or any conditions that may affect proper bonding of the product and result in cracking, discoloration or changes in overall product performance.
- Saw-cut the perimeter of the repair area into a square to a minimum depth of 1/2" (12 mm).
- Mechanically profile and prepare concrete surfaces by engineer-approved methods in accordance with International Concrete Repair Institute (ICRI) Technical Guideline #310.2R concrete surface profile (CSP) #5 to #10.
- Ensure that all exposed reinforcing steel is prepared in accordance with the most current ICRI 310.1 guideline and coated with either $Planibond^{@}$ 3C or $Mapefer^{TM}$ 1K.
- Ensure that the prepared concrete surface is saturated surface-dry (SSD) before installation of of *Planitop FD*.
- Pretreat formwork with a form-release agent.

MIXING

Before product use, take appropriate safety precautions. Refer to the Safety Data Sheet for details.

- 1. For 50 lbs. (22.7 kg) of *Planitop FD*, mix with 2.5 to 3.25 U.S. qts. (2.37 to 3.08 L) of clean potable water <u>or with</u> 2.5 to 3.12 U.S. qts. (2.37 to 2.95 L) of diluted *Planicrete AC* (diluted 1-to-1 with water). Pour 3/4 of the required amount of mixing liquid into a clean mixing container.
- 2. Slowly add *Planitop FD* to the mixing container and mix for 2 to 3 minutes with a drill and appropriate mixing paddle. To extend the mix, add aggregate before mixing and utilize a rotary drum mixer.
- 3. Add as much of the remaining 1/4 mixing liquid as required while mixing and continue to mix to a homogenous consistency.

PRODUCT APPLICATION

Placement as a form-and-pour application

- 1. *Planitop FD* can be applied via form-and-pour or form-and-pump into formwork on horizontal, vertical and overhead surfaces.
- 2. The formwork should be rigid, sealed and tight to prevent material loss and water absorption into the formwork. Formwork should be pre-treated with an appropriate, environmentally friendly form-release agent to provide ease of form removal. Ensure that formwork has drainage outlets to remove pre-flooded water (24 hours before placement of *Planitop FD*) and leave the surface SSD.
- 3. After draining forms and immediately after mixing, pour or pump *Planitop FD* into the formed area. Reference ACI 304R, "Guide for Measuring, Mixing, Transporting and Placing Concrete."

Placement as a bonded, horizontal topping

- 1. Place a scrubcoat of *Planitop FD* onto the SSD prepared concrete.
- 2. Immediately pour or pump the mixed Planitop FD onto the scrubcoat before it dries out.
- 3. Move the *Planitop FD* with a rake or trowel to the desired thickness and finish. For large placements in hot and windy areas, use *Mapecrete*[®] *Film* as an evaporation retarder.
- 4. Ensure that all joints are honored through the *Planitop FD* application.

CURING

• Cure Planitop FD with wet burlap or plastic sheeting for the first 4 hours of curing. Alternatively, apply a water-based curing compound conforming to ASTM C309, such as $Mapecure^{TM}$ UV WB.

CLEANUP

• Wash hands and tools promptly with water before material hardens. Cured material must be mechanically removed.

LIMITATIONS

- *Planitop FD* requires only the addition of water. For exterior environments subject to freeze/thaw conditions, use *Planicrete AC* diluted 1-to-1 with potable water.
- Planitop FD can be extended up to 50% by weight with 3/8" (10 mm) thoroughly washed, sound, SSD pea gravel.
- *Planitop FD* is recommended for use at temperatures between 45°F to 95°F (7°C to 35°C). Follow hot- and coldweather ACI guidelines when installing at below 45°F (7°C) or above 85°F (29°C).
- For installations involving preplaced aggregate, follow the standard practices defined by ACI 304.1R-92, "Guide for the Use of Preplaced Aggregate Concrete for Structural and Mass Concrete Applications."

Product Performance Properties - mixture with 3.25 U.S. qts. (3.08 L) of water

Laboratory Tests	Column heading	
Compressive strength – ASTM C109 (CAN/CSA-A5)		
1 day	> 3,200 psi (22.1 MPa)	
7 days	> 7,100 psi (49.0 MPa)	
28 days	> 8,100 psi (55.9 MPa)	
Flexural strength – ASTM C348 (CAN/CSA-A23.2-8C)		
1 day	> 570 psi (3.93 MPa)	
7 days	> 640 psi (4.41 MPa)	
28 days	> 1,500 psi (10.3 MPa)	
Direct tensile strength - CRD C164		
28 days	> 280 psi (1.93 MPa)	
Slant/shear bond strength – ASTM C882 (modified)		

7 days	> 1,550 psi (10.7 MPa)	
28 days	> 1,700 psi (11.7 MPa)	
Length change – ASTM C157 (modified), typical results		
28 days' expansion, wet-cured +0.03%		
28 days' shrinkage, dry-cured	-0.08%	

Product Performance Properties - mixture with 3.12 U.S. qts. (2.95 L) of *Planicrete AC*

Laboratory Tests	Column heading	
Compressive strength – ASTM C109 (CAN/CSA-A5)		
1 day	> 2,700 psi (18.6 MPa)	
7 days	> 6,600 psi (45.5 MPa)	
28 days	> 7,500 psi (51.7 MPa)	
Flexural strength – ASTM C348 (CAN/CSA-A23.2-8C)		
1 day	> 630 psi (4.34 MPa)	
7 days	> 980 psi (6.76 MPa)	
28 days	> 1,720 psi (11.9 MPa)	
Direct tensile strength – CRD C164		
28 days	> 362 psi (2.50 MPa)	
Slant/shear bond strength – ASTM C882 (modified)		
7 days	> 2,850 psi (19.7 MPa)	
28 days	> 3,020 psi (20.8 MPa)	
Length change – ASTM C157 (modified), typical results		
28 days, wet-cured	0.03%	
28 days, dry-cured	0.12%	

Product Performance Properties - mixture with extension of 25 lbs. (11.3 kg) of 3/8" (10 mm) aggregate

Laboratory Tests	Results	
Compressive strength – ASTM C39		
1 day	> 2,100 psi (14.5 MPa)	
7 days	> 6,000 psi (41.4 MPa)	
28 days	> 6,600 psi (45.5 MPa)	
Flexural strength – ASTM C293		
7 days	> 730 psi (5.03 MPa)	
28 days	> 1,500 psi (10.3 MPa)	

Splitting tensile strength – ASTM C496	
7 days	> 630 psi (4.34 MPa)
28 days	> 640 psi (4.41 MPa)

Application Properties

Mixing ratio for water with 50 lbs. (22.7 kg) of product	2.5 to 3.25 U.S. qts. (2.37 to 3.08 L) of water; 10.5% to 13.5% water by weight		
Mixing ratio for <i>Planicrete AC</i> with 50 lbs. (22.7 kg) of product	2.5 to 3.12 U.S. qts. (2.37 to 2.95 L) of Planicrete AC diluted 1:1 with water		
Application temperature range	45°F to 95°F (7°C to 35°C)		
Pot life at 73°F (23°C)	30 minutes		
VOCs (Rule #1168 of California's SCAQMD)	0 g per L		
Consistency of mix	Flowable mortar		
Initial set at 73°F (23°C)	60 minutes		
Final set at 73°F (23°C)	120 minutes		
Application of self-levelers permitted	After 24 hours*		
Application of epoxy coatings permitted	After 72 hours*		
Flammability	Flame spread: 0 Fuel contribution: 0 Smoke development: 0		

^{*} In high-volume placements and in temperatures below 70°F (21°C), increase the time allowed before applying a covering.

Shelf Life and Product Characteristics

before mixing

Shelf life	1 year when stored in original, unopened packaging at 73°F (23°C) in a dry area
Physical state	Powder
Color	Gray

Protect containers from freezing in transit and storage. Provide for heated storage on site and deliver all materials at least 24 hours before work begins.

CSI Division Classification

Maintenance of Concrete	03 01 00

Packaging

Size			
Bag: 50 lbs. (22.7 kg))		

Approximate Coverage**

Amount of Product	Coverage
50 lbs. (22.7 kg)	5.1 sq. ft. (0.48 m²) at 1" (2.5 cm) thickness
Amount of Product	Yield
50 lbs. (22.7 kg)	0.43 cu. ft. (0.0122 m³)
50 lbs. (22.7 kg) mixed and extended with 25 lbs. (11.3 kg) of 3/8" (10 mm) aggregate	0.55 cu. ft. (0.0156 m ³)

^{**} Coverage shown is for estimating purposes only. Actual jobsite coverage may vary according to substrate conditions, type of equipment, thickness applied and application methods used.

ADDITIONAL INFORMATION

Refer to the Safety Data Sheet (SDS) for specific data related to health and safety as well as product handling.

For information on MAPEI's commitment to sustainability and transparency, as well as how MAPEI products may contribute to green building standards and certification systems, contact sustainability_USA@mapei.com (USA) or sustainability-durabilite@mapei.com (Canada).

WARNING

The test results shown in the TECHNICAL DATA table were obtained in compliance with test methods and curing cycles, if applicable, defined in the industry standards referenced on the Technical Data Sheet. Please note that the use of test procedures or methods other than those indicated in the table could lead to different values and that, in such cases, any liability of our company is excluded.

LEGAL NOTICE

The contents of this Technical Data Sheet ("TDS") may be copied into another project-related document, but the resulting document shall not supplement nor replace requirements per the TDS in effect at the time of the MAPEI product installation. For the most up-to-date TDS and warranty information, please visit our website at www.mapei.com. <u>ANY ALTERATIONS TO THE WORDING OR REQUIREMENTS CONTAINED IN OR DERIVED FROM THIS TDS SHALL VOID ALL RELATED MAPEI WARRANTIES.</u>

Before using, the user must determine the suitability of our products for the intended use, and the user alone assumes all risks and liability. <u>ANY CLAIM SHALL BE DEEMED WAIVED UNLESS MADE IN WRITING TO US WITHIN FIFTEEN (15) DAYS FROM DATE IT WAS, OR REASONABLY SHOULD HAVE BEEN, DISCOVERED.</u>

CONTACT INFORMATION

MAPEI Headquarters of North America

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Technical Services

<u>U.S. and Puerto Rico:</u> Flooring: 1-800-992-6273 Concrete and heavy construction: 1-888-365-0614 <u>Canada:</u> 1-800-361-9309

Customer Service

1-800-42-MAPEI (1-800-426-2734)

Edition Date: September 11, 2025 MK 3000181 (25-2158)

For the most current product data and BEST-BACKEDSM warranty information, visit www.mapei.com.

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